

WHAT IS CLAIMED IS:

1. A frame comprising:

5 a first sheet member including a transparent top wall portion having an inner top wall surface and an outer top wall surface defined by connected edges, and a top side wall portion aligned with each of said connected edges other than a particular one thereof; said side wall portions extending outwardly from said inner top wall surface; and

10 a second sheet member including a bottom wall portion having an inner bottom wall surface and an outer bottom wall surface defined by joined edges extending parallel to said connected edges, and a bottom sidewall portion extending outwardly from said inner bottom wall surface and disposed substantially parallel to and inwardly laterally adjacent to each of said top side wall portions so as to form between said inner top wall surface and said inner bottom wall surface a substantially closed cavity accessible through an opening adjacent to said particular connected edge..

2. A frame according to claim 1 wherein external surfaces of said bottom side wall portions engage internal surfaces of said top side wall portions.

3. A frame according to claim 2 wherein outer edges of said bottom side wall portions engage said inner top wall surface.

4. A frame according to claim 3 including an attachment mechanism permanently securing said first sheet member to said second sheet member.

5. A frame according to claim 4 wherein said attachment mechanism comprises welds formed between said top and bottom side wall portions and between said bottom side wall portions and said inner top wall surface.
6. A frame according to claim 5 wherein the total width of said second sheet member between outer edges of said bottom side wall portions and said outer bottom wall surface is substantially equal to a uniform length of said top side wall portions.
7. A frame according to claim 1 including an attachment mechanism permanently securing said front sheet member to said second sheet member.
8. A frame according to claim 7 wherein said attachment mechanism comprises welds formed between said top and bottom side wall portions and between said bottom side wall portions and said inner top wall surface.
9. A frame according to claim 8 wherein the total width of said second sheet member between outer edges of said bottom side wall portions and said outer bottom wall surface is substantially equal to a uniform length of said top side wall portions.
10. A frame according to claim 9 wherein the total thickness of said sign holder between said outer top wall surface and said outer bottom wall surface is less than .06 inches.
11. A frame according to claim 1 wherein said top wall portion is rectangular.
12. A frame according to claim 11 wherein external surfaces of said bottom side wall portions engage internal surfaces of top side wall portions.

13. A frame according to claim 12 wherein outer edges of said bottom side wall portions engage said inner top wall surface.

14. A frame according to claim 13 including an attachment mechanism permanently securing said first sheet member to said second sheet member.

15. A frame according to claim 14 wherein said attachment mechanism comprises welds formed between said top and bottom side wall portions and between said bottom side wall portions and said inner top wall surface.

16. A frame according to claim 15 wherein the total width of said second sheet member between outer edges of said bottom side wall portions and said outer bottom wall surface is substantially equal to a uniform length of said top side wall portions.

17. A frame according to claim 11 including an attachment mechanism permanently securing said first sheet member to said second sheet member.

18. A frame according to claim 17 wherein said attachment mechanism comprises welds formed between said top and bottom side wall portions and between said bottom side wall portions and said inner top wall surface.

19. A frame according to claim 18 wherein the total width of said second sheet member between outer edges of said bottom side wall portions and said outer bottom wall surface is substantially equal to a uniform length of said top side wall portions.

20. A frame according to claim 19 wherein the width W of said first sheet member between internal surfaces of a parallel pair of said top wall portions is equal to the total width W of the second sheet member between external surfaces of a parallel pair of said bottom side wall portions.

21. A frame according to claim 20 wherein the length L of said first sheet member between said particular connected edge and an internal surface of a said top wall portion parallel thereto is equal to a total length L of said second sheet member between joined edges thereof lying parallel to said particular connected edge.